

Installation instructions for the “Leopard 2 gearbox”

[MOZ-BW00-0180]

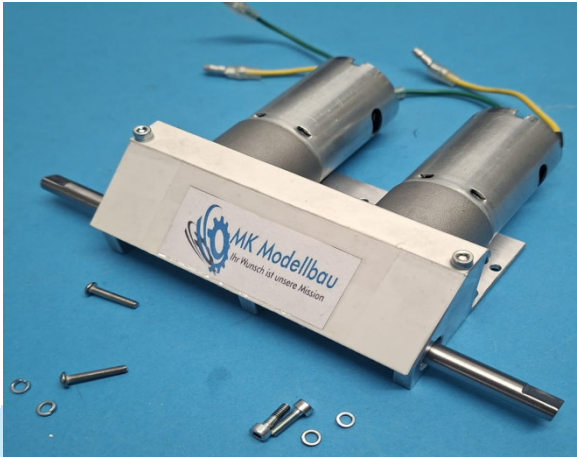
Needed tools :

Drill bits 2.5mm / 10.0mm + M3 tap

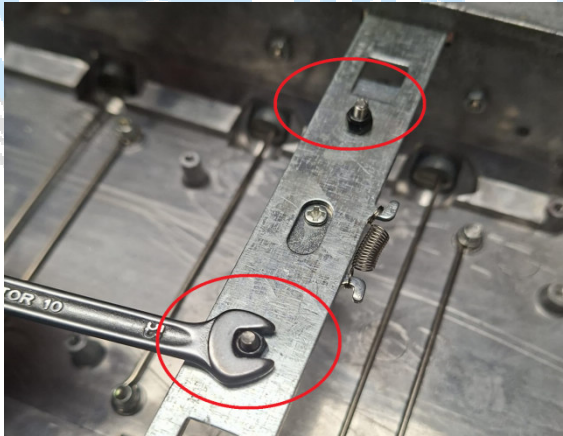
Allen wrenches 1.5 / 2.0 / 2.5 mm

Open-end wrench 5.5 mm

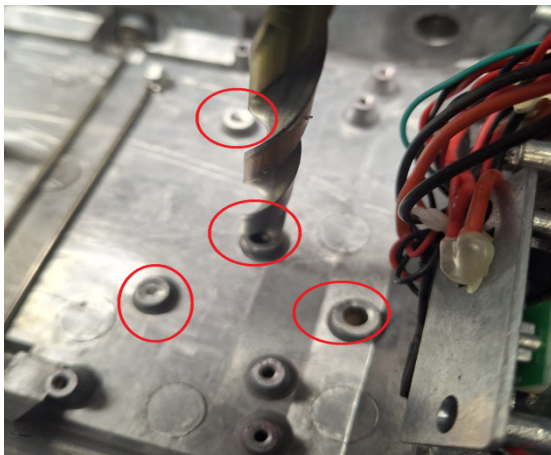
The gear:



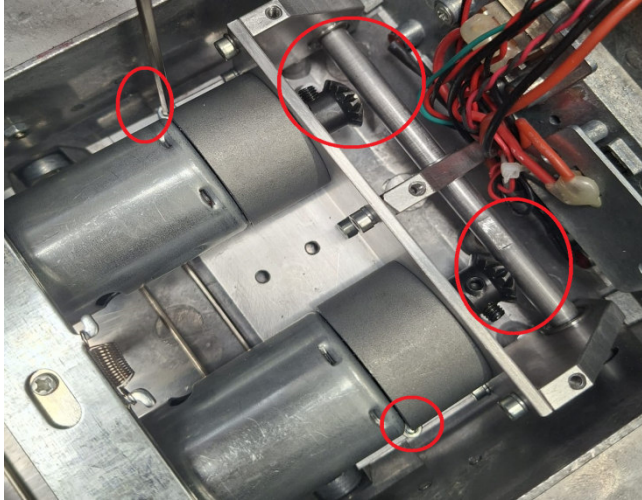
1. Turn the screws of the quick-release fastener (nut facing upwards).



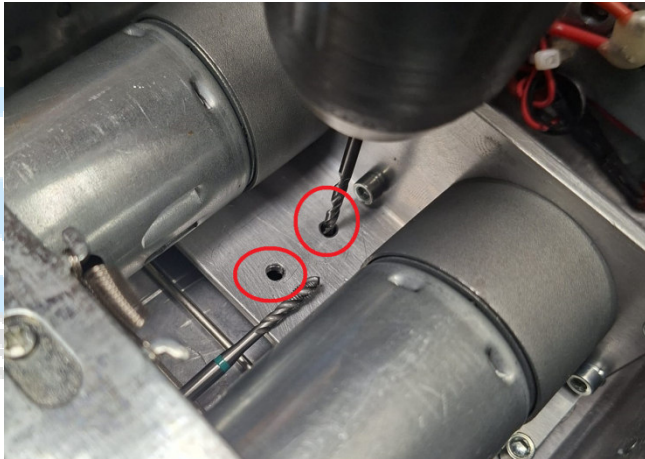
2. Drill out the 4 marked cams slightly with a 10mm drill bit so that the gearbox and its components are free to move!



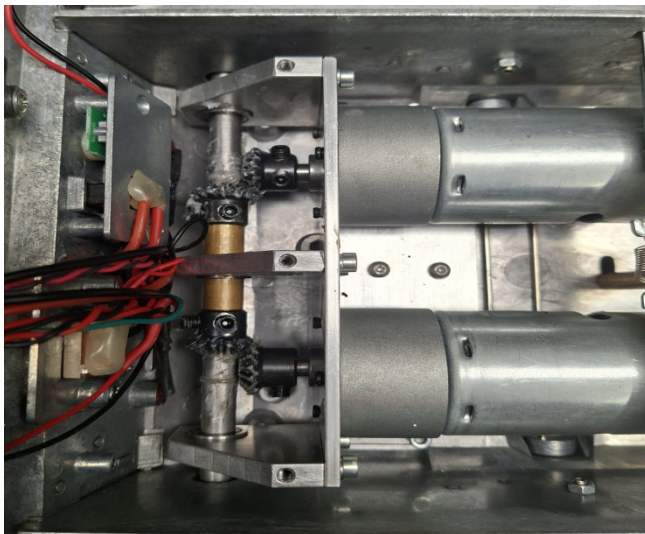
3. Insert the gearbox, slide in the axles and tighten the 2 outer mounting screws.



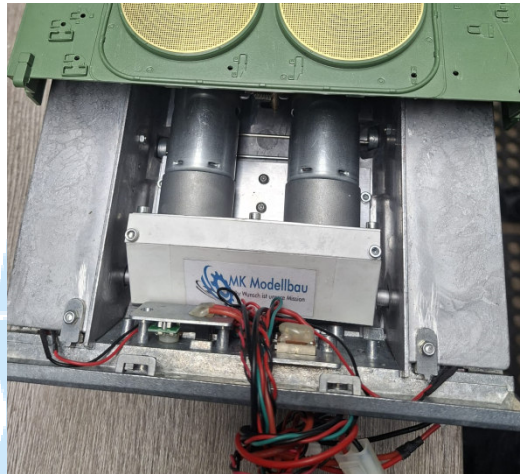
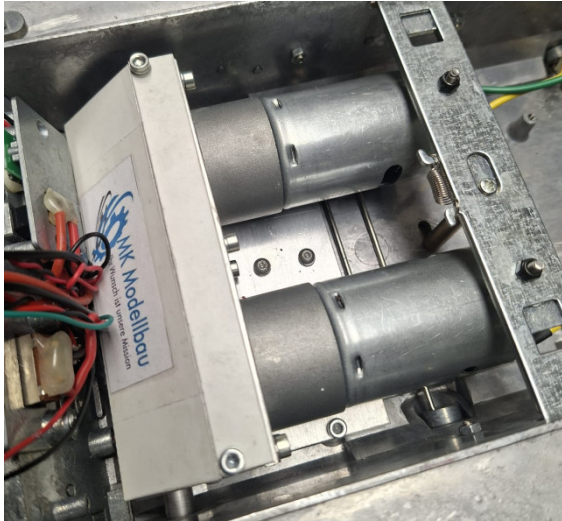
4. Re-drill the two middle holes in the gearbox angle vertically from above with a 2.5mm drill bit and then cut an M3 thread.



5. Pull out the axles and insert the gears along with the spacers (sleeves against the inner bearing block). Rotate the axles so that the shanks are aligned with the set screws in the gears, and then tighten the set screws.



6. Now screw on the cover and mount the drive wheels (bevel gears can be greased).



ellbau
nsere Mission

The gearbox is now fully installed and I wish you safe journeys at all times. If you have any further questions about the gearbox, I will be happy to help.

Warning:

"Not suitable for children under 36 months."



The quick way to the shop, scan and there you go...

was standing 27.02.2026